



china eu india japan korea russia usa

2023



# ANNUAL REPORT

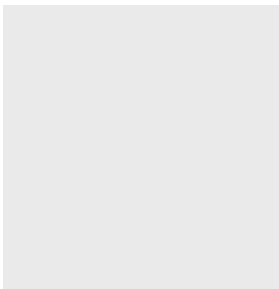
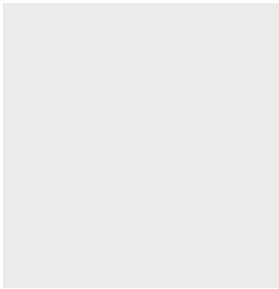








# ENTS



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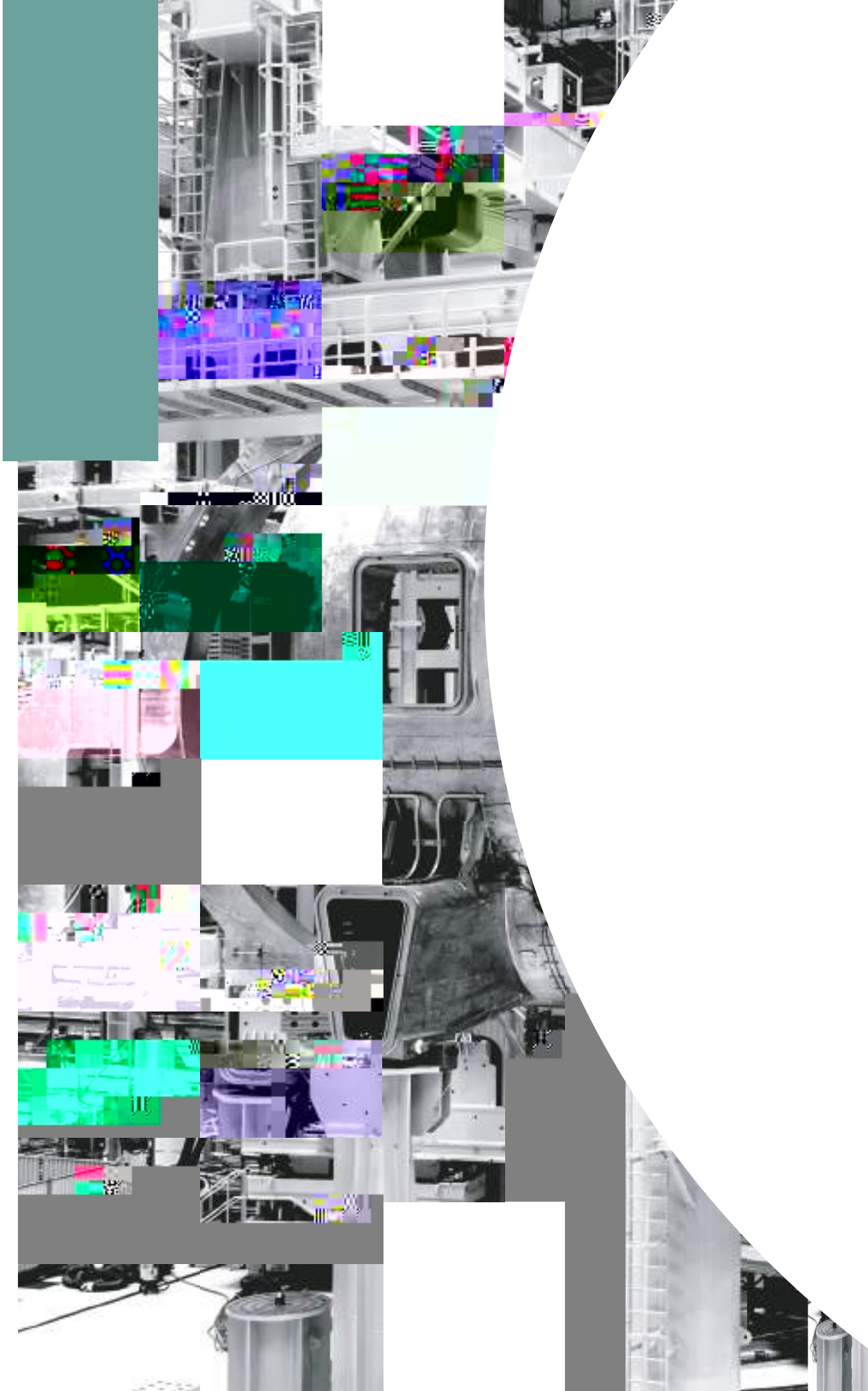






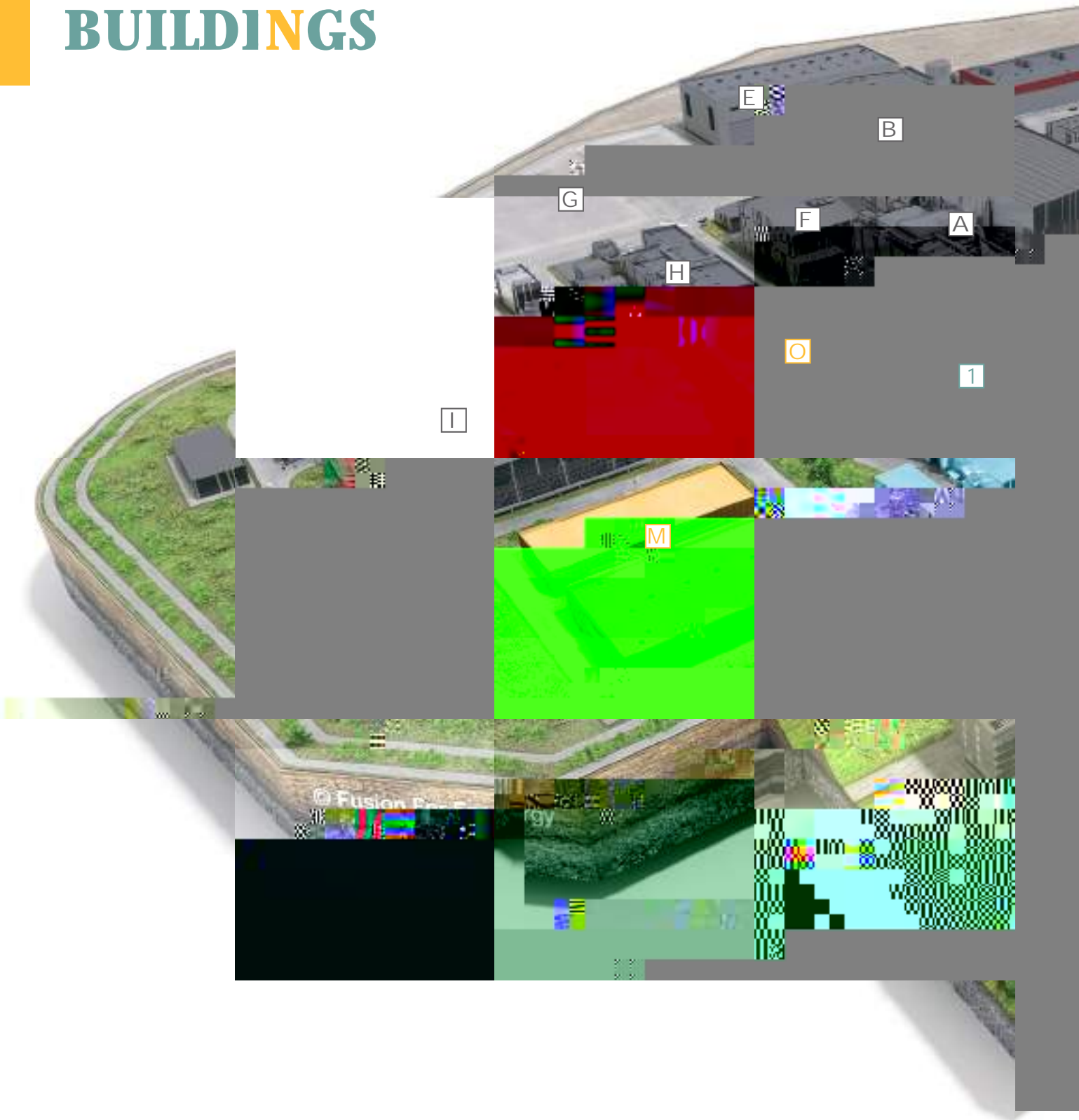








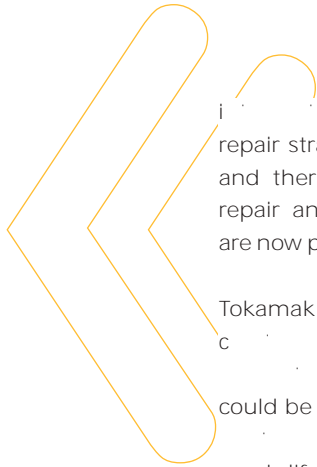
# BUILDINGS



Buildings in place







repair strategies for the ITER vacuum vessel sectors and thermal shield and, on this basis, concluded repair and re-manufacturing contracts: the teams are now preparing to hand the components off to the

Tokamak pit and returned to tooling in the Assembly

could be accessed for repair, and the thermal shield

repair lifecycle—from the start of repair work to the completion of repairs and the resumption of machine assembly—will be closely tracked by a dedicated task

– Two vacuum vessel sectors will be

will be repaired in a horizontal position in the former geometry will be a combination of weld build-up

procedures and tools is ongoing and test specimens (“coupons”) will be subject to detailed metallurgical

not yet delivered to the ITER site, deviations from nominal in the bevel joint region from the same root cause (welding deformation) have been mapped for

circuit of the vacuum vessel thermal shield, seven sets will be repaired by removing old cooling pipes

and re-welding new ones, while two other sets will be completely refabricated; contractors have already

of the support thermal shield on site has been made, while the strategy for the in-pit repair of the lower

– While repair of the vacuum vessel and thermal shield are underway, assembly and installation activities continue to

installed and work is advancing on the hundreds of

are also creating the coaxial joints needed by the

of the Tokamak Complex, which was turned over to the ITER Organization in September after European Domestic Agency contractors completed all civil engineering works, teams are installing cryolines, warmlines, electrical busbars, cables, and piping on



# THE PLANT

installation continues in the radiofrequency heating building, the magnet power converter bays, the cryobridge and

installation contracts have been revised and updated according to the recommendations of an expert panel of the ITER Council resulted in revised contractual conditions that optimize

The ITER

a risk-reduction strategy for vacuum vessel in-pit welding, with

of a study on nine-sector simultaneous welding will be reported

will also be necessary given some of the assumptions contained in the new operation plan (beryllium removed as plasma-facing material; lower dose rate in phase one deuterium-tritium

the revised requirements will be the object of a facility design

opportunity has opened for the testing, as a risk mitigation

The design of the magnet cold test facility, making use of some of the resources of the ITER cryogenic plant, has been

a planned upgrade of electron cyclotron resonance heating

– One of the longest-lead procurement programs of the ITER project—superconducting

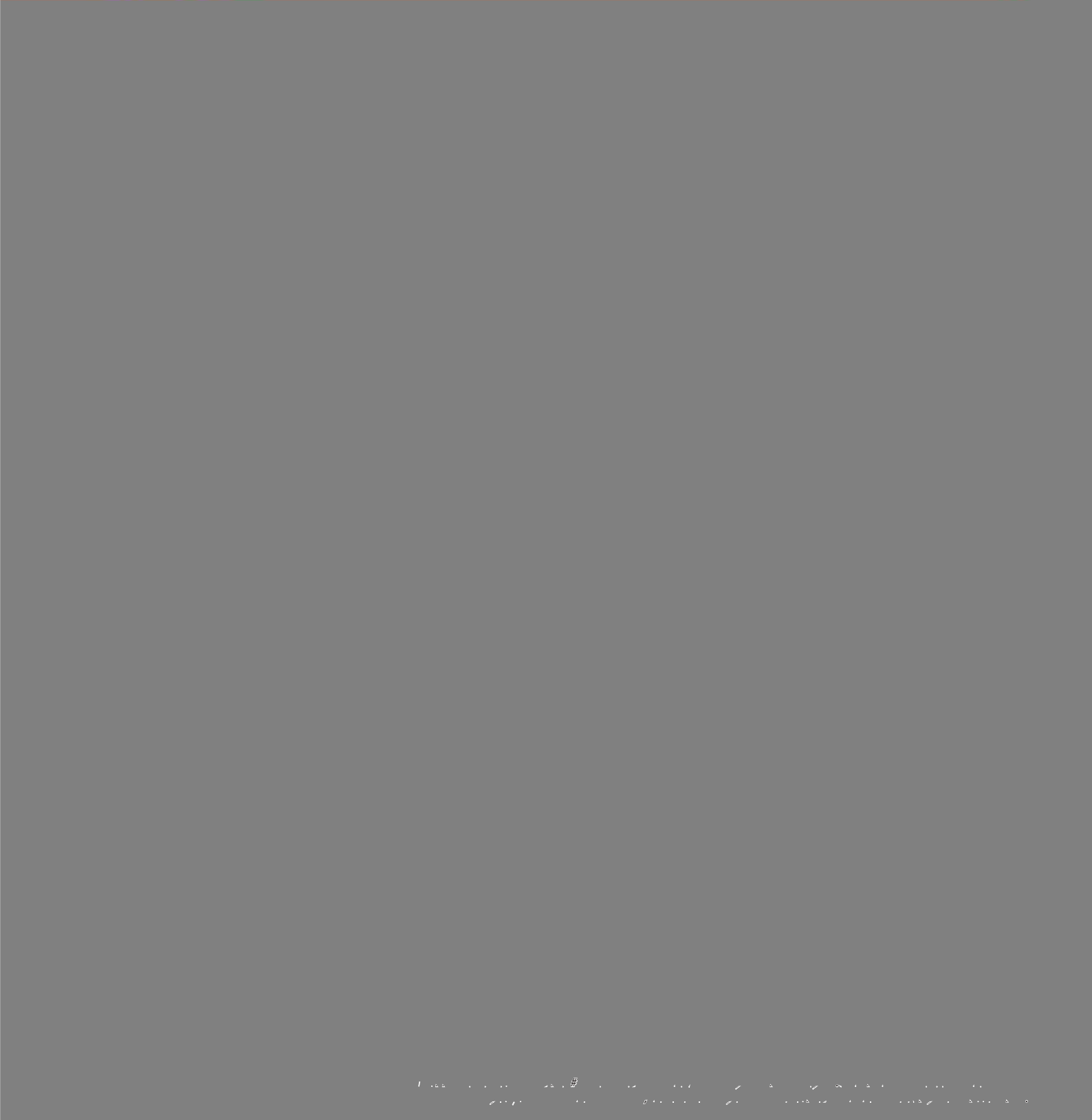
– A major push to improve the

with experts from other major projects such as CERN and NASA and, second, a four-day hybrid meeting in April on quality

as an open arena for discussion and problem solving, the Technical Coordination Meeting resulted in eight priority

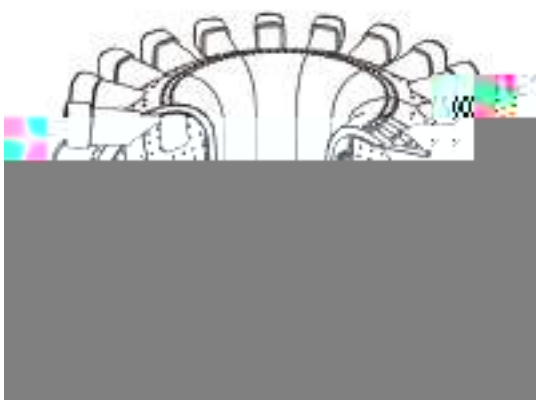












**C.**

The **United States** is delivering seven central solenoid modules (including one spare) produced from niobium-tin superconductors supplied by **Japan** in a production platform where the ITER teams are overseeing the creation and testing of

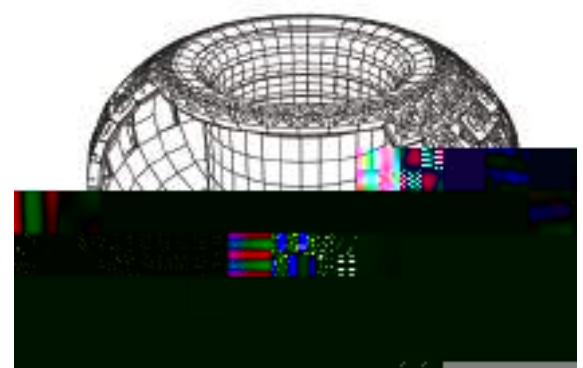
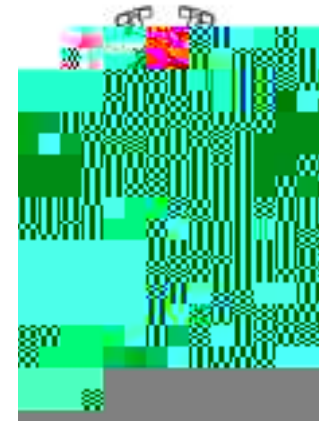
**D.**

... **China, Europe, Japan, Korea, Russia and the United States** of niobium-tin superconducting strand and the subsequent manufacturing of and inserted into structural cases by **Europe** ... **Japan** coil arrived from Europe in December, approximately three and a half years after

**E.**

... procurement responsibility of Europe, was delivered by **Russia** ... **Europe** has delivered two ring-shaped coils that are already installed in the Tokamak pit ...

**F.**



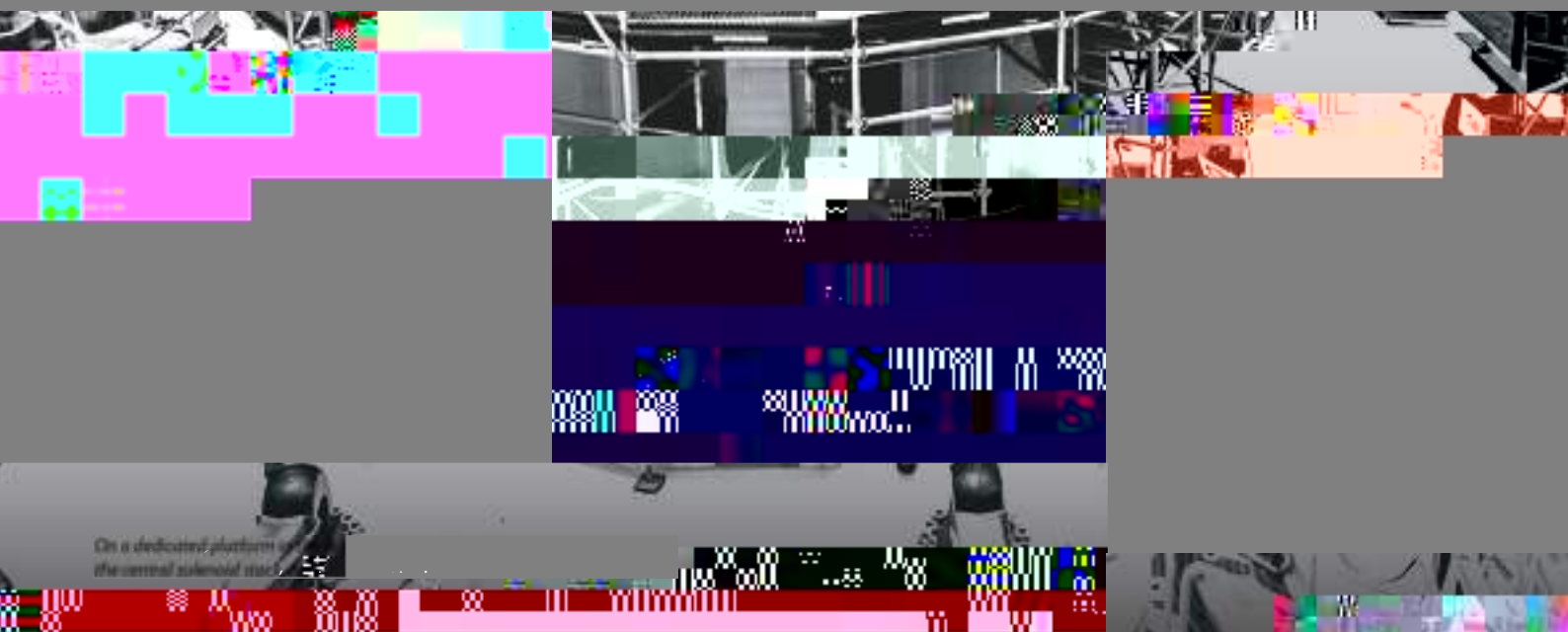




ITER infrared diagnostics have optical components that transfer the infrared radiation emanating from the plasma-

The set of planned infrared cameras will monitor a large fraction of plasma-facing surfaces for "hot spots" that can specialists discussed the strategies for calibration that need to be developed, tested and incorporated in the design and

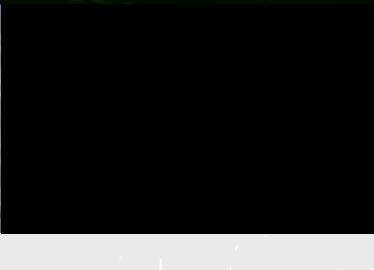
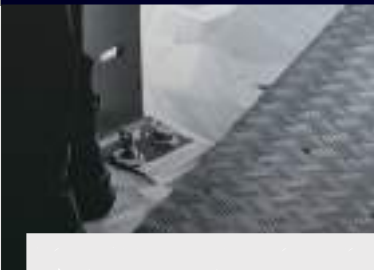
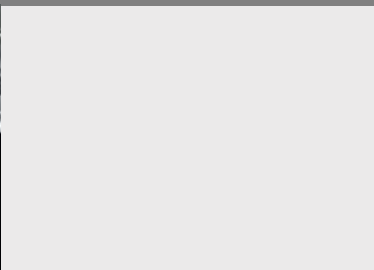
After a two-year shutdown for upgrades, the SPIDER size negative ion source that is designed to demonstrate all the critical aspects of the ion sources for ITER's neutral beam



Deliveries continue for the tokamak cooling water system,

Arrangements were signed, Japan and Europe deliver  
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required by the machine are on site, as well as a nineteenth  
**(16)**

The vacuum vessel team in Europe charged with the  
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a  
vacuum vessel welds with defects to train an AI model, the





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# SCIENCE & INTEGRATION



The ITER Research Plan was initially developed to outline the steps of the experimental program through high-fusion-gain deuterium- the ensuing years to identify the main lines of physics R&D required to support preparation for ITER operation and to incorporate elements of the testing program for tritium breeding technology, to achieving the project's research goals to adapt that have been proposed as part of the new Project 1

The new plans are being elaborated to minimize the impact of delays in the project schedule on nuclear operation as well as to provide a more robust path exploration is divided into three phases:

Start of Research Operation (SRO): With all in-vessel components installed except the water-cooled

Plasma control, protection and disruption mitigation systems are installed and the project goals of production, for 300-500 s pulses are achieved at

steady-state plasmas) as well as routine operation

The second-phase safety demonstration can be





# SCIENCE & INTEGRATION

metallic plasma-facing-component melting in magnetic  
won the prestigious  
team has since used the understanding it developed to  
tool (MEMENTO) that is the key modelling framework for  
the evaluation of erosion of tungsten components under

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errors—as for example when a support element is shown slightly “inside” the embedded anchor plate to which it is to

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rules, but to work effectively these rules require that the 3D models have been prepared rigorously and that, for example, all the tagging and naming of the elements has been done

ü

been developed to assist in this process, but once all obvious grouping and cleaning has been done the remaining

and the solution apparent, preliminary corrective actions are assigned to the “clashing” parties and are recorded in the

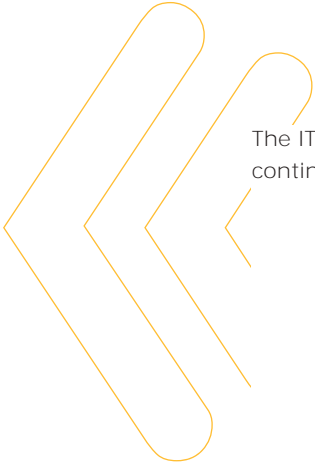
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# CORPORATE HIGHLIGHTS



# CORPORATE HIGHLIGHTS 2023



The ITER Organization and the Domestic Agencies continue moving forward expeditiously with







... continues to flourish. Some 1,000 members of the ... participated  
... since 2000, including 5,000 in 2011.

- The ITER Organization is moving toward a fully matrixed organizational structure that will be completed with the implementation next year of the A...  
this corporate restructuring is to streamline and improve







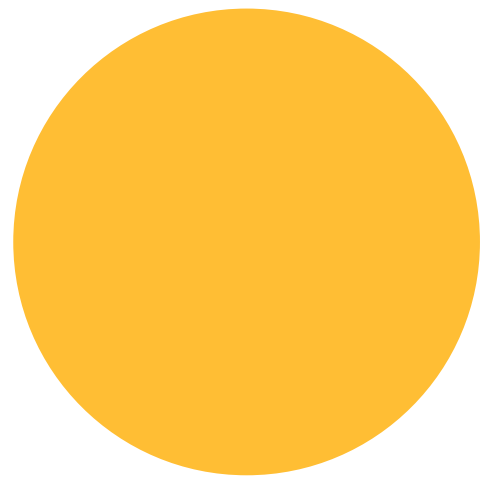


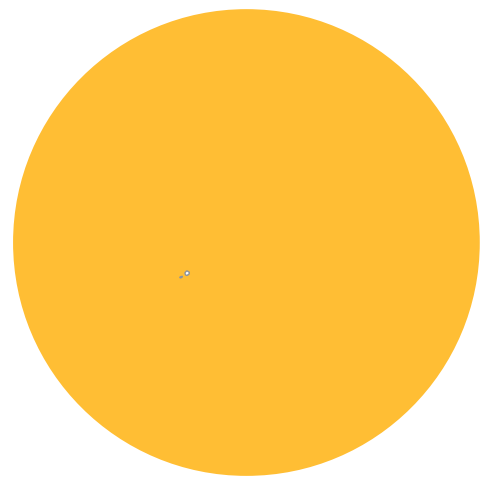






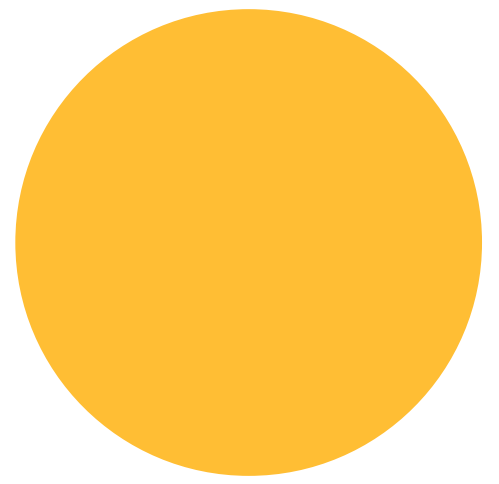


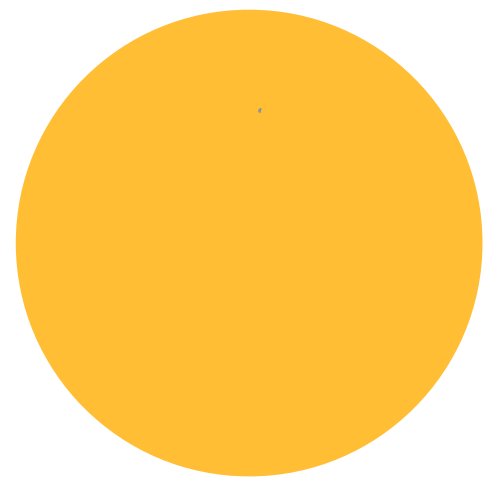














## DIVERTOR

INNER VERTICAL TARGETS	100%	15.75%
■ Progress in detailed engineering and qualification for series production (first contract)		
CASSETTE BODY	100%	8.77%
■ Series fabrication in progress at both contractors		
■ Transition pieces delivered, contract completed; MRR for pins, sleeves and links contract		
DIVERTOR RAIL	100%	0%

## BLANKET

BLANKET FIRST WALL	47.6%	0%
■ Production lines completed for panel series manufacturing (both contractors); MRR for series production achieved by first contractor		
BLANKET COOLING MANIFOLDS	100%	4.52%
■ Multi-framework contract for series production signed		
■ Task orders launched for manufacturing of full-scale prototypes and for procurement of material		

## REMOTE HANDLING

IN-VESSEL DIVERTOR REMOTE HANDLING SYSTEM	100%	0%
■ Significant progress in the final design and supporting R&D of cassette toroidal (CTM) and cassette multifunction movers (CMM)		
■ Preparing to tender the design and manufacture of simplified CTM and CMM for first assembly		
CASK AND PLUG REMOTE HANDLING SYSTEM	100%	4.63%
■ Final design of first assembly casks (equatorial and upper port) completed; manufacturing task order signed		
EX-VESSEL NEUTRAL BEAM REMOTE HANDLING SYSTEM	100%	4.81%
■ Neutral beam crane final design contract awarded		
■		

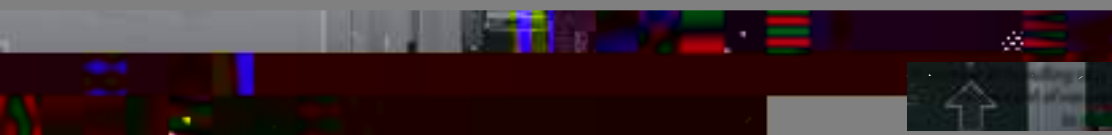
# INTERNATIONAL COOPERATION

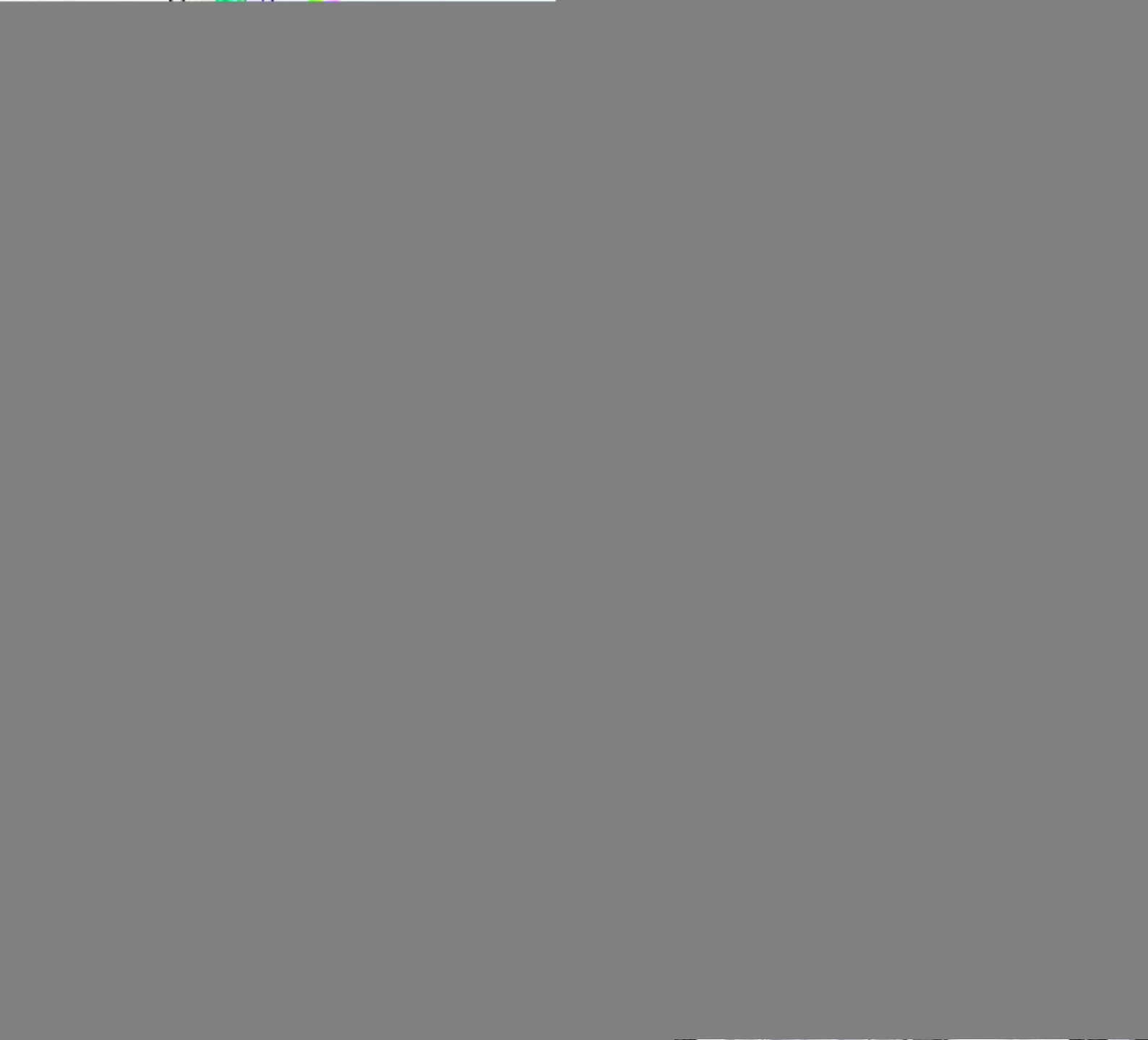
## INTERNATIONAL ORGANIZATIONS

International Atomic Energy Agency (IAEA)	AUSTRIA
Euratom	BELGIUM
International Energy Agency (multiparties led by the IEA)	FRANCE









# LOOKING AHEAD: 2024



